

Prolink Release Notes 5.1.13

June 24, 2026

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QC-CALC Real-Time

1. Problems Resolved in 5.1.13

The following issues are resolved in 5.1.13.

- **General** – Improved the display of all languages by changing the font used throughout the application. (313899)
- **Exporting** – Corrected Prolink Standard pipe-delimited Export so each part includes only one START line. (319927)
- **Keyence IM Series (CSV file)** – Added a Keyence IM CSV delimiter override so semicolon-delimited output is parsed correctly. (364487)
- **GageStation** – Updates made to ensure that the correct picture resource is assigned. (365191)
- **Real-Time as a Service** – Prevented data collection failures after the same part file is deleted and then recreated. (373316)
- **Data Collection** – Fixed an issue that affected RS-232 data collection. (376858)
- **General** – Resolved error in the **Help > Machine Specific** menu. (376918)
- **Exporting** – Export to SPC Office Pro has been restored. (377231)

2. Known Problems and Workarounds

Item 1

Action limits remain at zero for older versions of QCQ files and SQL Server Part Files. (377977)

WORKAROUND: Action Limits with older or adapted files are available in version 5.0.9.

QC-CALC Monitor

1. Problems Resolved in 5.1.13

The following issue is resolved in 5.1.13.

- **General** – Improved the display of all languages by changing the font used throughout the application. (313899)

QC-CALC SPC

1. Problems Resolved in 5.1.13

The following issues are resolved in 5.1.13.

- **Exporting** – Updated **Export Job > Excel Aggregate Stats** to display correctly when creating or editing export jobs. (313043)
- **General** – Fixed the **Tools > Options > Data Storage > Processor** list so it is populated in QCQ mode. (354087)
- **Reporting** – Improved Cpk calculation and display consistency. (364476)
- **General** – Improved the display of all languages by changing the font used throughout the application. (313899)
- **Reporting** – The **Print Reports if no Data** option now correctly includes or excludes blank report pages. (375194)
- **Reporting** – The reports now display the file information of the first characteristic when **Stacked Characteristics** is used to more closely match the reports from QC-CALC SPC 4.0. (377982)

QC-Gage

1. Problems Resolved in 5.1.13

The following issues are resolved in 5.1.13.

- Added handling for Mahr wireless measurement values when workstations use European decimal formats. (364078)
- Improved the display of all languages by changing the font used throughout the application. (313899)

2. Known Problems and Workarounds

Item 1

Data collection values are offset with spec plans with multi-file setups. (378463)

WORKAROUND: Combine two separate output files into one file.

QC-PLC

1. Problems Resolved in 5.1.13

The following issues are resolved in 5.1.13.

- Improved the display of all languages by changing the font used throughout the application. (313899)

SPC Office Pro

1. Problems Resolved in 5.1.13

The following issues are resolved in 5.1.13.

- Users are prompted to change their password after a successful login. (315986)
- Corrected file-based QCQ licensing with the same Global.dat file. (363438)
- Improved the display of all languages by changing the font used throughout the application. (313899)
- Error was fixed when a user deletes the last tag in the **Excel Options** area while editing an **Excel Job**. (321304)

QC-Mobile

1. New Features in 5.1.13

Interface Modernization

The QC-Mobile user experience has been improved through a more modern interface, with updates focused on key workflows such as overview, live data, and stat summary displays.

2. Problems Resolved in 5.1.13

The following issues are resolved in 5.1.13.

- Improved Cpk calculation and display consistency. (364476)
- Corrected a display issue for the **Live Data** normal statistics after opening plots. (377868)

QC-Collect

1. Problems Resolved in 5.1.13

The following issue is resolved in 5.1.13.

- Corrected time handling so collected data does not display with an incorrect time offset. (375339)

EDL

1. Problems Resolved in 5.1.13

The following issue is resolved in 5.1.13.

- Improved the display of all languages by changing the font used throughout the application. (313899)

QC-Alert

1. Problems Resolved in 5.1.13

This release contains important maintenance updates.

PLS

1. Problems Resolved in 5.1.13

This release contains important maintenance updates.

2. Known Problems and Workarounds

Item 1

PLS is unable to contact Prolink website (376562)

WORKAROUND: Use manual license activation and deactivation.

DCS

1. Problems Resolved in 5.1.13

This release contains important maintenance updates.